

AC830

JESMONITE
MADE FROM
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PRODUCT DESCRIPTION

Jesmonite® AC830 is a rapid setting acrylic polymer modified cement based casting composite. It is a shrinkage-compensated material of low permeability and is durable in all conditions of external weathering. The compound is designed for fine decorative castings and is suitable for statuary, water-features, and decorative cast objects that are externally durable and frost resistant. AC830 Casting is supplied in a white colour that can then be pigmented using a range of both powder and liquid cement pigments. AC830 is a wet-cast system that enables the manufacturer to create easily compacted castings without expensive vibration equipment. It is supplied as two components, a water-based acrylic liquid, and a blended Base. A super-plasticiser is supplied to further enhance strengths, ease of casting, and ultimate durability. A bespoke colour matching service is also available.

SPECIFICATIONS

Mix ratio	7:1 (Base to Liquids)
Wet density	2050 kg/m ³
Dry density (EN1170-6)	1950 kg/m ³
Compressive strength (EN 1015-11)	45N/mm ² (45Mpa)
Water absorption (EN1170-6)	4.89% (24hr)/ 5.45% (7 day)
Drying shrinkage	0.1%
Flexural strength (BS 492)	Pass
Thermal expansion (BS1902)	0.009mm/m per degree C (= 9 10-6/°K)

APPLICATION AREAS

A fast setting, high strength wet cast alternative to cast stone, manufactured stone, and cast decorative concrete.

KEY ATTRIBUTES

Improved flexural strength and stability
High durability in all external environments
High compressive and tensile strength
Rapid curing and high early strength gain
Shrinkage compensated and dimensionally stable

PACKAGING

Liquids are supplied in 25kg canisters and 1,000kg IBC's, powders in 25kg buckets and FIBC bulk bags.

STORAGE

As a basic rule liquid containers should be kept well sealed to prevent water evaporation and skin forming. They should be stored at a constant temperature between 5 – 25°C and used within six months. Freezing must be avoided. Base should be kept dry and stored at 5 – 25°C.

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The above information and recommendations are based upon our experience and are offered merely for advice. They are offered in good faith but without guarantee, as conditions and methods of use are beyond our control. It remains the responsibility of the end user to determine the suitability of the materials for the particular purpose intended.

Contact details

Jesmonite Limited
Challenge Court
Bishops Castle
Shropshire SY9 5DW
United Kingdom

Tel: +44 (0)1588 630302
Fax: +44 (0)1588 630304
www.jesmonite.co.uk

THE KEY BENEFITS OF USING JESMONITE**Stronger**

Strong, flexible and more durable, making it high impact resistant.

**Finer**

Replicates the very finest detail.

**Greener**

Water-based not solvent-based making it kinder to the environment.

**Lighter**

Lighter than stone, glass-reinforced concrete, sand and cement products – perfect for film sets.

**Safer**

Fire-resistant with a class zero fire rating, reduced smoke density and toxicity characteristics. Solvent free with no VOC's.

**More choice**

Can be pigmented to any colour or RAL reference. It can also mimic any texture and reproduce the effect of materials such as stone, metal, wood, leather and fabric.